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## **BELT ALIGNMENT**

- ALTO EASY TO USE DOUBLE LASER UNIVERSAL INSTALLATION

## **QUICK AND ACCURATE SOLUTION** FOR BELT ALIGNMENT

The new alignment AL10 uses two laser transmitters for the projection of a two laser lines. The pulley groves are used as a reference. These generated lines indicate the alignment of the transmission quickly and correctly.

#### WHY ALIGN?

- Increase the machine life
- Increase efficiency and productivity
- Reduces transmission wear
- Reduces energy losses

## **QUICK UNIVERSAL MOUNTING**

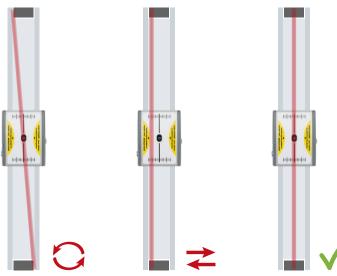
Each unit is positioned on the pulley by a strong magnet and spring clips that are centered in the pulley grooves.

## ALIGNMENT PROCESS

The two laser units generate a line on the opposite unit. When the pulleys are correctly aligned, the lines coincide with the references centering on both units. The dual laser alignment provides greater precision and speed than single laser systems. If the belt transmission is misaligned, the line deviates from the center.

## **TYPES OF MISALIGNMENT**

It is very important that the pulleys are mounted correctly on the shafts and that the shafts are straight before starting the alignment process. The oscillating or deformed sheaves severely influence the quality of the alignment. The types of misalignment are described below:



## Angular misalignment



The shaft of the driving machine and the shaft of the driven are not horizontal. The laser beam is projected onto the opposite head with a certain angle of inclination.

## Parallel misalignment



The shafts are parallel, but the pulleys are on different planes. The laser beam is projected on the opposite head in a parallel but with a deviation in the horizontal plane.

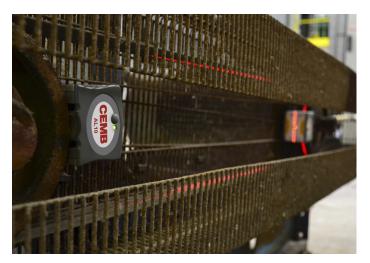
## **Correct alignment**

The shaft of the driving machine and the shaft of the driven are parallel and stand on the same level. The laser beam is projected on the opposite head, it is parallel and centered correctly.



## **FEATURES**





### **STANDARD ACCESSORIES**

- No. 2 Line-Laser sensors with magnetic base
- No. 2 Set of universal supports V-guide
- No. 4 Batteries LR03 1,5V (AAA)
- Calibration certificate
- Instruction manual
- Carrying bag

## **OPTIONAL ACCESSORIES**

kit for toothed pulleys



TECHNICAL SPECIFICATION	
Housing material	Aluminum
Dimensions head units	■ 61 x 77 x 61 mm
Weight	■ 300 g/unità
Battery type	2x LR03 (AAA) 1,5V per unit
Operating time	20 hrs continuous operation
Measuring distance	■ 50 mm – 6000 mm
Measuring accuracy	better than 0.5 mm or 0.2 degrees
Pulley diameter range	<ul> <li>from 75 mm and larger (standard)</li> </ul>
Pulley belt groove width	■ 6 mm - 40 mm (standard)
Laser class 2	■ output power: <1 mW
Laser wavelength	■ 600 - 650 nm



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